



## TYPICAL DATA SHEET\*

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HIGH DENSITY POLYETHYLENE

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HD6040UA

IRAN/TABRIZ/TABRIZPETROCHEMICAL  
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HD6040UA is high density polyethylene copolymer containing butene-1(C4) as co monomer with based on INEOS's gas phase technology.

**Features:** HD6040UA have the following characteristics: good impact strength, excellent surface finish and UV stabilized. This grade has food contact approval.

**Processing Method:** injection molding

**Application:** large dustbins and pails, pallet

### Description

PROPERTY	UNIT	TEST METHOD	TYPICAL VALUE
MELT FLOW INDEX (190°C 2.16KG)	g/10min	ASTM D-1238	3.9
DENSITY	gr/cm <sup>3</sup>	ASTM D-1505	0.960
VICAT SOFTENING POINT( 120°C/hr 1kg)	°c	ASTM D-1525	112
HDT(120°C/HR AND 1.82MPa)	°c	ASTM D-648	72
HARDNESS (SHORE D 3Sec)	-	ISO868-1978 TYPE D	65
TENSILE STRESS AT YEILD	MPa	ASTM D-638	20
TENSILE STRESS AT BREAK	MPa	ASTM D-638	24
ELONGATION AT YEILD	%	ASTM D-638	8
ELONGATION AT BREAK	%	ASTM D-638	700
FLEXURAL MODULUS	MPa	ASTM D-790	1200
CHARPY IMPACT(NOTCHED)	KJ/m <sup>2</sup>	ASTM D-6110	10
YELLOW INDEX	-	ASTM E-313	-1
WHITENESS INDEX	-	ASTM E-313	60

\* All above mentioned data are typical values and not to be construed as real specifications. Users should confirm results by their own tests. For more information about guaranteed items, please refer to S.S.S. (Standard Sales Specifications)  
Grade Suffix (Additives Indication) UA: GENERAL ANTIOXIDANT AND LIGHT STABILISER

## Product Data sheet: BG-HD-6040

High Density Polyethylene	Injection Molding	
HDPE: BG-HD-6040	Density: 0.956-0.960	MFI: 3.5-4.3
<b>Feature:</b> <ul style="list-style-type: none"> <li>• High tensile strength</li> <li>• High Elongation</li> <li>• High Toughness</li> <li>• Good Stiffness</li> </ul>	<b>Application:</b> <ul style="list-style-type: none"> <li>• Pallets</li> <li>• Dustbins &amp; Pails</li> <li>• Shipping Container</li> <li>• Fish Crates</li> <li>• Storing Cases</li> </ul>	<b>Additive:</b> -

❖ **Material properties** (this data are typical values and shall not be construed as product specifications.)

Resin Properties	Unit	Condition	Typical Value	Test Method
Melt Flow Rate (MFR)	g/10 min	190°C/2.16 kg	3.5-4.3	ASTM D1238
Density	g/cm <sup>3</sup>	23°C	0.956-0.960	ASTM D1505
Physical Properties	Unit	Condition	Typical Value	Test Method
Izod Impact	J/M	-	Min. 85	ASTM D256
Flexural Young Modulus	MPa	-	Max. 1300	ASTM D638
Tensile Modulus	MPa	-	1040	ASTM D638
Tensile Strength @ Yield	MPa	-	31-33	ASTM D638
Tensile Strength @ Break	MPa	-	Min. 15	ASTM D638
Tensile Elongation @ Yield	MPa	-	Min. 8	ASTM D638
Tensile Elongation @ Break	%	-	Min. 1300	ASTM D638
Vicat Softening Temperature	°C	-	130-133	ASTM D1525